HOTMELT ADHESIVES
FOR EOL PACKAGING

- High adhesion
- Resistance to oxidation
- Reduced consumption
- Direct contact with food
- Reduction of maintenance costs
- High termal stability

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EVA based	ICAMELT 1320/A	ICAMELT 1720	ICAMELT 1520 A
APPLICATION	For box, cases and bags closing	closing of corrugated cardboard boxes and cases	Closing of cases and bags stored in cold environments
CHARACTERISTICS	Low viscosity and fast setting	Fast setting and high R&B	Low application temperature
VISCOSITY AT 160°C.	1.000 mPa.s	1.000 mPa.s	1.500 mPa.s
SETTING TIME	Medium	High	Medium

RX bio-based	ICAMELT RX 41	ICAMELT RX 43	ICAMELT RX 40
APPLICATION	For boxes, cases and bags closing	Closing of cases and bags stored in cold environments	For boxes, cases and bags closing
CHARACTERISTICS	Oxidation resistance	High adhesion	Low viscosity and long open time
VISCOSITY AT 160°C.	1.000 mPa.s	1.500 mPa.s	600 mPa.s
SETTING TIME	High	Medium	Low

METALLOCENE	WORLDMELT PK 2	WORLDMELT PK 3	WORLDMELT LM 540	WORLDMELT PK 82
APPLICATION	Closing of cases and bags stored in cold environments	For boxes, cases and bags closing	Closing of cases and bags stored in cold environments	Closure of boxes and cases, papers laminated with pp, pe, pvc
CHARACTERISTICS	Oxidation resistance	High adhesion	Low application temperature	High adhesion on difficult substrates
VISCOSITY AT 160°C.	1.200 mPa.s	1.400 mPa.s	400 mPa.s	2.000 mPa.s
SETTING TIME	Medium-high	High	Medium	Medium-low

DID YOU KNOW?

RX AND METALLOCENE ADHESIVES

The high yield, the reduction of maintenance costs, production losses and machine downtimes using the adhesives of the WORLDMELT and RX sereis, allows for high savings compared to a traditional adhesive. Furthermore, they are characterized by EXCELLENT RESISTANCE TO THERMAL EXCURSIONS and VERY STRONG ADHESION on any type of support.